

# PROJECT-SPECIFIC FLOORING INSTALLATION QUALITY PLAN TABLE OF CONTENTS

Background Information	7
Customer	7
Project Name	7
Project Number	7
Project Location	7
Overall Project Description	7
[CompanyName] Scope of Work	7
A. [CompanyName] Quality Policy	8
B. Key Elements of the Floor Quality Plan	g
Project Quality Assurance/Quality Control Plan Overview	12
C. Project Quality Coordination and Communication	13
D. Project QC Personnel	
Project QC Job Position Assignments	17
Project QC Organization Chart	18
E. Duties, Responsibilities, and Authority of QC Personnel	19
F. Personnel Qualifications and Technical Certifications	
G. Qualification of Third Party Inspection/Testing Companies and Subcontractors and Suppliers	27
Flooring Installation Inspection/Testing Laboratory Qualification Requirements	27
QualificationQualification	
Purchase Order Approval	
H. Quality Training	
I. Floor Project Quality Specifications	
Local construction Codes	
Compliance with Flooring Installation Industry Standards	
J. Material Inspection Traceability and Quality Controls	36
Identification of Lot Controlled Materials	36
Material Receiving and Inspection	36
K. Floor Inspection and Test Plan	40
Inspection and Testing Standards for Flooring Installation	41
Calibration of Inspection, Measuring, and Test Equipment	42
L. Work Task Quality Inspections	45
Identification of Quality Inspected Work Tasks	45
Required Inspections For Each Work Task	45
Daily Quality Control Report	46

M. Control of Corrections and Nonconformances	50
Marking of Nonconformances and Observations  Control the Continuation of Work	
Recording of Nonconformances	
Quality Manager Disposition of Nonconformance Reports	51
Corrective Actions	51
Nonconformance Preventive Actions	52
N. Project Completion Inspections	54
Punch-Out QC Inspection	54
Pre-Final Customer Inspection	54
Final Acceptance Customer Inspection	55
O. Project Quality Records and Documents	58
P. Quality Assurance Surveillance	61
Project Quality Performance Surveillance	
Project Quality Audits	01
Project Audit Plan	
Project Audit Requirements	62
Q. Additional Quality Control Requirements	64

# **B.** KEY ELEMENTS OF THE FLOOR QUALITY PLAN

Key elements of the [CompanyName] Quality Assurance/Quality Control Plan include:

**Quality Management and Responsibilities.** [CompanyName] fully integrates its quality management system into the organizational structure and performance management systems for each project. We:

- Maintain a documented quality system consisting of a quality manual with policies and procedures.
- Tightly control exceptions to the quality system so company standards are applied uniformly to every project
- Systematically maintains quality system documents and records.

**Quality Control Personnel.** [CompanyName] fully integrates its quality management system into the organizational structure and performance management systems for each project. We:

- Appoint a Quality Manager, Superintendent, and Project Manager to each project, each with well-defined quality responsibilities and the authority to carry them out.
- Have well-defined quality responsibilities for every employee with specific quality responsibilities for key job positions.
- Plan project quality records and documentation that will be maintained.
- Tightly control exceptions to the quality system so company standards are applied uniformly to every project
- Enforce policies that monitor work conditions before and during work so that quality results are assured.

**Project Quality Coordination and Communication.** [CompanyName] tightly controls the construction process to ensure quality results. We:

- Plan quality communications through meetings, reporting requirements, and points of contact.
- Have a project startup meeting to communicate project goals and expectations.
- Conduct preparatory meetings in advance of each scheduled work task to communicate requirement details and coordinate work activities.

**Quality Assurance Surveillance.** [CompanyName] audits the quality system to assure it is operating effectively. We:

- Audit the operation of the quality system on each project for conformance to the Project Quality Assurance/Quality Control Plan and the [CompanyName] Quality System requirements.
- Conduct annual company-wide audits to evaluate effectiveness of the [CompanyName] Quality System and improve its operation.

**Employee Qualifications.** [CompanyName] ensures that only knowledgeable, capable employees carry out the planning, execution, and control of our projects. We:

- Identify employee qualification requirements, including licensing requirements, training qualifications, responsibilities, and authority for each job position.
- Train field employees on quality standards and procedures for their job position.
- Validate employee capabilities before they are assigned to carry out quality job responsibilities.
- Review ongoing employee qualifications and evaluate quality practices and performance as part
  of the employee performance management process.

**Qualification of Subcontractors and Suppliers.** [CompanyName] purchases only from subcontractors and suppliers that consistently meet [CompanyName] standards for quality. We:

- Clearly define outside organization qualification requirements including licensing requirements, compliance with specific quality standards, quality responsibilities, qualification of personnel and quality improvement processes.
- Validate capabilities to meet project quality requirements at planned production levels.
- Verify ongoing quality performance.

**Project-Specific Quality Standards.** [CompanyName] clearly defines standards and specifications that apply to each project. We:

- Identify all relevant regulations, codes and industry standards.
- Identify specifications for materials that meet contract as well as regulatory requirements.
- Specify quality and certification requirements for materials and equipment that affect quality.
- Identify special requirements for calibration of quality measuring devices.
- Supplement the contract and published standards with [CompanyName] quality standards as required to reduce quality risks and assure quality results.

**Inspections and Test Plan.** [CompanyName] quality inspection processes ensure that all work activities comply with the documented standards and specifications. We:

- Identify inspections and tests required by contract specifications and industry standards.
- Record the result of each quality inspection and test.
- Use independent laboratories certified by nationally recognized accreditation agencies

**Work Task Quality Inspections.** [CompanyName] quality inspection processes ensure that all work activities comply with the documented standards and specifications. We:

# I. FLOOR PROJECT QUALITY SPECIFICATIONS

Fulfilling customer contract expectations is a primary objective of the [CompanyName] Quality System. To ensure that customer expectations will be fulfilled, [CompanyName] clearly defines the requirements for each contract before it is approved.

The Project Manager ensures that the information in customer contracts clearly defines customer expectations and that the necessary details are provided to set requirements for construction.

[CompanyName] personnel and subcontractors and suppliers are accountable for compliance to standards-based written specifications.

To achieve expectations reliably and consistently, specifications are clearly spelled out, not only for results but also for processes. Specifications apply to materials, work steps, qualified personnel and subcontractors and suppliers, safe work rules, and environmental work conditions.

Standards ensure that results are specified rather than left to discretionary practices.

All [CompanyName] construction activities comply with generally accepted good workmanship practices and industry standards.

## **COMPLIANCE WITH FLOORING INSTALLATION INDUSTRY STANDARDS**

Codes that may apply to this project include those listed below.

Regulatory Codes and Industry Standards				
Division	Description	Reference Standard No.	Reference Standard Title	
9	Inspection of surfaces to receive ceramic tiles	TCA Hdbk	Handbook for Ceramic Tile Installation	
9	Ceramic tile installation	TCA Hdbk	Handbook for Ceramic Tile Installation	
9	Preparing concrete subfloor for terrazzo finish	NTMA Info Guide	Terrazzo Information Guide	
9	Finishing a terrazzo surface	NTMA Info Guide	Terrazzo Information Guide	
9	Carpet installation	CRI 104	Standard for Installation Specification of Commercial Carpet	

# L. WORK TASK QUALITY INSPECTIONS

[CompanyName] identifies a list of work tasks which will be quality controlled. Each work task is subject to a series of inspections; before, during, and after completion.

Each inspection verifies compliance with full scope of the relevant specifications; not limited to inspection form checkpoints.

The initial work task-ready inspection occurs when work is ready to start and ensures that work begins only when it does not adversely impact quality results.

Incoming material inspections verify that materials are as specified and meet all requirements necessary to assure quality results.

Work-in-process inspections continuously verify that work conforms to project specifications and quality expectations. Work continues only when it does not adversely impact quality results.

At completion of the work task an inspection verifies that work has been completed in accordance with project quality requirements.

Inspection results are recorded and maintained as part of the project files.

The Quality Manager identifies each Task that is a phase of construction that requires separate quality controls to assure and control quality results. Each Task triggers as set of requirements for quality control inspections before, during and after work tasks.

Independent quality audits are conducted to verify that the task quality controls are operating effectively.

Construction projects may execute a work task multiple times in a project, in which case a series of quality inspections are required for each work task.

Independent quality control audits are conducted to verify that the task quality controls are operating effectively.

## **IDENTIFICATION OF QUALITY INSPECTED WORK TASKS**

A listing of project work tasks is included on the Quality Control work task List and included as an exhibit in this subsection.

## REQUIRED INSPECTIONS FOR EACH WORK TASK

Each work task is subject to a series of inspections before, during, and at completion as described below. Results of inspections are recorded.

#### **PREPARATORY SITE INSPECTION**

The Superintendent performs a quality inspection of the work area and:

- Assesses completion of required prior work
- Verifies field measurements
- Assures availability and receiving quality inspection status of required materials
- Identifies any nonconformances to the requirements for the task to begin
- Identifies potential problems

#### TASK-READY INSPECTIONS

For each work task, the Superintendent or a qualified inspector performs job-ready quality inspections to ensure that work activities begin only when they should begin. Job-ready quality inspections verify that conditions conform to the project quality requirements.

#### **WORK IN PROCESS QUALITY INSPECTIONS**

For each work task, the Superintendent or a qualified inspector performs an initial work in process inspection when the first representative portion of a work activity is completed.



# QUALITY MANUAL

## **TABLE OF CONTENTS**

1. Quality System Management and Responsibilities	6
1.1. Overview	6
1.2. [CompanyName] Quality Policy	6
1.3. Quality Duties, Responsibilities, and Authority	6
1.4. Quality System Performance Measures	9
1.5. Customer Satisfaction Performance Measures	
1.6. Exceptions	9
2. Project Quality Assurance/Quality Control Plan	
2.1. Overview	10
2.2. [CompanyName] Project License and Qualification Requirements	10
2.3. Project Personnel and Qualifications	11
2.4. Project Quality Assurance/Quality Control Plan	12
2.5. Identification of Quality Controlled Work Tasks	12
2.6. Project Quality Inspection and Test Plan	12
2.7. Project Quality Communications Plan	12
2.8. Project Quality Training Plan	12
2.9. Customer Training On Operation and Maintenance	13
2.10. Project Records and Documentation Plan	13
2.11. Project Audit Plan	
3. Contract Specifications	14
3.1. Overview	
3.2. Contract Technical Specifications	
3.3. Contract Drawings	
3.4. Contract Submittals	
3.5. Customer Submittal Approval	
3.6. Contract Warranty	
3.7. Contract Review and Approval	
4. Design Review and Control	18
4.1. Overview	18
4.2. Design Input Review	18
4.3. Project Design Quality Assurance/Quality Control Plan	18
4.4. Design Progress Reviews	19
4.5. Design Output Verification and Approval	19
5. Project-Specific Quality Standards	20
5.1. Overview	20
5.2. Regulatory Codes	20

	5.3. Industry Quality Standards	20
	5.4. Material and Equipment Specifications	20
	5.5. Work Process Specifications	21
	5.6. Controlled Material Identification and Traceability	21
	5.7. Measuring Device Control and Calibration	22
	5.8. [CompanyName] Quality Standards	22
	5.9. Application of Multiple Sources of Specifications	22
6	. Project Purchasing	23
	6.1. Overview	23
	6.2. Qualification of Outside Organizations and Company Departments	23
	6.3. Quality Responsibilities of Key Subcontractor and Supplier Personnel	
	6.4. Requirements for Subcontractor QC Plan	25
	6.5. Subcontractor and Supplier Quality Policy	
	6.6. Project Subcontractor and Supplier List	
	6.7. Purchase Order Requirements	26
	6.8. Project Purchase Order Approvals	26
7	. Process Controls	27
	7.1. Overview	27
	7.1. Overview	
	7.3. Preparatory Project Quality Assurance/Quality Control Plan Planning	
	7.4. Weekly Quality Planning and Coordination Meetings	
	7.5. Process Control Standards	
	7.6. Daily Quality Control Report	30
	7.7. Monthly Quality Control Report	
8	3. Inspections and Tests	31
	8.1. Overview	31
	8.2. Required Work Task Quality Inspections and Tests	31
	8.3. Material Inspections and Tests	31
	8.4. Work in Process Inspections	32
	8.5. Work Task Completion Inspections	32
	8.6. Inspection of Special Processes	33
	8.7. Independent Measurement and Tests	33
	8.8. Commissioning Functional Acceptance Tests	33
	8.9. Hold Points for Customer Inspection	33
	8.10. Quality Inspection and Test Specifications	33
	8.11. Inspection and Test Acceptance Criteria	34
	8.12. Inspection and Test Status	
	8.13. Independent Quality Assurance Inspections	
	8.14. Inspection and Test Records	
	8.15. Project Completion and Closeout Inspection	
9	. Nonconformances and Corrective Actions	37
	9.1. Overview	
	J. I. UVCI VIEW	5/

9.2. Nonconformances	37
9.3. Corrective Actions	38
10. Preventive Actions	40
10.1. Overview	40
10.2. Identify Preventive Actions for Improvement	40
10.3. Train Preventive Actions for Improvement	40
11. Quality System Audits	42
11.1. Overview	42
11.2. Project Quality System Audit	42
11.3. Company-wide Quality System Audit	42
12. Record and Document Controls	43
12.1. Overview	43
12.1. Overview	43
12.3. Document Controls	43
12.4. Record Controls	
13. Appendix	45
13.1. Definitions of Terms	45

## 7. Process Controls

#### HOW WORK IS CARRIED OUT

#### 7.1. OVERVIEW

The construction process plan defines how project work is to be done and approved for the overall project. The construction process plan is communicated to all key personnel, subcontractors and suppliers in a startup meeting. As the project proceeds, work task plans provide additional details of how each individual work task is carried out. Work tasks planning meetings are used to communicate expectations of the work task plan to key personnel responsible for carrying out the work task.

#### 7.2. Project Startup and Quality Control Coordination Meeting

Prior to the commencement of work, the Project Manager holds a meeting to discuss and coordinate how project work will be performed and controlled. Key personnel from [CompanyName], subcontractors and suppliers meet to review expectations for project quality results as well as quality assurance and quality control policies and procedures including:

- Key requirements of the project
- The Project Quality Assurance/Quality Control Plan
- Required quality inspections and tests
- The project submittal schedule
- Quality policies and heightened awareness of critical quality requirements
- Project organization chart and job responsibilities
- Methods of communication and contact information
- Location of project documents and records

## 7.3. PREPARATORY PROJECT QUALITY ASSURANCE/QUALITY CONTROL PLAN PLANNING

#### 7.3.1. WORK TASK REQUIREMENTS REVIEW

In preparation for the start of an upcoming work task, the Superintendent reviews an integrated and coordinated set of documents that collectively define quality requirements for the work task including:

- Objectives and acceptance criteria of the work task
- Quality standards that apply to the work task
- Work instructions, process steps, and product installation instructions that apply to the work task
- Shop drawings
- Submittals
- Tools and equipment necessary to perform the work
- · License, certification, or other qualification requirements of personnel assigned to work
- Required records of the process and resulting product
- The subcontractor contracted to perform the work, if applicable
- Customer contract requirements
- Required quality inspections and tests
- Method for clearly marking nonconformances to prevent inadvertent use
- Location of quality system records and documents
- Personnel training

#### 7.3.2. PREPARATORY SITE INSPECTION

The Superintendent also performs a quality inspection of the work area and:

- Assesses completion of required prior work
- Verifies field measurements
- Assures availability and receiving quality inspection status of required materials
- Identifies any nonconformances to the requirements for the work task to begin
- Identifies potential problems

#### 7.3.3. WORK TASK PREPARATORY QUALITY PLANNING MEETINGS

Prior to the start of a work task, the Superintendent conducts a meeting with key company, subcontractor personnel responsible for carrying out, supervising, or inspecting the work, and interested customer representatives.

During the meeting, the Superintendent communicates the work task quality requirements and reinforces heightened awareness for critical requirements. Topics for a work task quality plan meeting include:

- Conflicts that need resolution
- Required quality documents and a verification of availability to personnel carrying out, supervising, or inspecting the work task
- Record keeping requirements and the availability of necessary forms
- Review methods and sequences of installation
- Special details and conditions
- Standards of workmanship
- Heightened awareness of critical quality requirements
- Quality risks
- Work tasks quality inspection form

#### 7.4. WEEKLY QUALITY PLANNING AND COORDINATION MEETINGS

The Superintendent conducts a meeting with key company, subcontractor and supplier personnel responsible for carrying out, supervising, or inspecting the work, and interested customer representatives.

The meeting is held on a nominal weekly schedule. During the meeting, the Superintendent facilitates coordination among the participants, communication among the participants, and reinforces heightened awareness for critical requirements.

The Superintendent maintains a record of the meeting event on the Daily Quality Control Report.

## 9. Nonconformances and Corrective Actions

#### 9.1. OVERVIEW

Should a nonconformance be identified by an inspection there is a systematic method to control the item, correct it, and ensure that project quality is not adversely impacted by the event.

A nonconformance is any item that does not meet project specifications or [CompanyName] Quality System requirements.

#### 9.2. Nonconformances

#### 9.2.1. MARKING OF NONCONFORMANCES AND OBSERVATIONS

When the Quality Manager, Superintendent, inspector, or customer identifies a nonconformance or an observation, the item is quickly and clearly marked by tape, tag, or other easily observable signal to prevent inadvertent cover-up.

#### 9.2.2. CONTROL THE CONTINUATION OF WORK

After the item is marked, the Superintendent determines if work can continue in the affected area:

CONTINUE WORK: When continuing work does not adversely affect quality or hide the defect, work may continue in the affected area while the disposition of the item is resolved. The Superintendent may place limitations on the continuation of work.

STOP WORK ORDER: When continuing work can adversely affect quality or hide the defect, work must stop in the affected area until the disposition of the item resolved. The Superintendent identifies the limits of the affected area. The Superintendent quickly and clearly identifies the boundaries of the stop work area.

#### 9.2.3. NONCONFORMANCE REPORT

#### 9.2.3.1. RECORDING OF NONCONFORMANCES

If nonconformances or observed items exist by the work task completion inspection, the Superintendent or inspector records the nonconformances on a nonconformance report.

The Superintendent sends the nonconformance report to the Quality Manager.

#### 9.2.3.2. QUALITY MANAGER DISPOSITION OF NONCONFORMANCE REPORTS

When the Quality Manager receives a Nonconformance Report, he or she makes an assessment of the affect the reported nonconformance has on form, fit, and function. The Quality Manager may assign a disposition of either:

### **List of Included Forms**

#### **Standard Forms:**

- Point Of Contact List
- Project Organization Chart
- Project Quality Communications Plan
- Quality Manager Appointment Letter
- Project Manager Appointment Letter
- Superintendent Appointment Letter
- Personnel Certifications and Licenses
- Project Personnel Resumes
- Project Subcontractor and Supplier List
- Training Plan
- Training Log
- Regulatory Codes and Industry Standards
- Project Regulatory Building Codes
- Controlled Materials Form
- Metals Material Receiving Inspection Report
- Material Inspection and Receiving Report
- Inspection and Testing Standards
- Quality Inspection and Test Plan
- Test Equipment Calibration Plan and Log
- Quality Controlled Work Task List
- Daily Production Report
- Work Task Inspection Form
- Nonconformance Report
- Punch List
- Project Completion Inspection Form
- System Document Control Form
- Project Records Control Form
- Project Quality System Audit Form

[CompanyName][CompanySuffix] Nonconformance Report				
	Version 20:	131125		
Nonconformance Report Control ID	Project ID	Project Name		
Control is				
	[ProjectNumber]	[ProjectName]		
Preparer Signatu	re/ Submit Date	Quality Manager Signature / Disposition Date		
Description of the requirement or specification				
Description of the nonconformance, location, affected area, and marking		6		
Disposition	Replace Repair Rework Use As-is  Approval of disposition required by customer representative? Yes No			
Corrective Actions	Customer approval signature /date:  Corrective actions completed Name/Date:  Customer acceptance of corrective actions required? Yes \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \			
Preventive Actions	☐Preventive actions completed Name	e/Date:		

# LIST OF INCLUDED INSPECTION FORMS FOR FLOORING

## **FROM CSI DIVISIONS**

• Finishes - 09

### **FORMS:**

- Access Flooring
- Acoustic Treatment
- Acoustical Ceilings
- Backing Boards and Underlayments
- Carpeting
- Masonry Flooring
- Painting and Coating
- Plaster and Gypsum Board
- Resilient Flooring
- Stone Facing
- Terrazzo Flooring
- Textured Ceilings
- Tiling
- Wall Coverings
- Wood Flooring

Compliance Verification	roject: Phase:	Contra	ct#:		Subcontractor:	Crew:	
Compliance with material inspection and tests    Compliance with material inspection and tests     Compliance with work in process first article inspection requirements     Compliance with work in process first article inspection requirements     Compliance with work in process inspection requirements     Compliance with Task completion inspection requirements     Compliance with Task completion inspection requirements     Compliance with inspection and test plan     Compliance with safety policies and procedures     Compliance with safety policies and procedures     Reported Nonconformances and incomplete items:    Five secure     Five secure     Five spanels level and even     Five spanels do not deflect under established load     Five spanels secure     Five spanels spanels spanels     Five spanels	Compliance Verification	FTQ	2TQ	Heightened	Awareness Checkpoints		
Field Mgmt91.45.01  Quality 5 4 3 2 1 Notes:  On-Time 5 4 3 2 1 Notes:  Safety 5 4 3 2 1 Notes:	Compliance with initial jobready requirements  Compliance with material inspection and tests  Compliance with work in process first article inspection requirements  Compliance with work in process inspection requirements  Compliance with Task completion inspection requirements  Compliance with inspection and test plan  Compliance with safety policies and procedures		<ul> <li>□ Subfloor area clean// sealed// and free of dust</li> <li>□ Support pedestals secured plumb to structural floo</li> <li>□ Support stringers secured to pedestals and free of movement</li> <li>□ Openings around ramps and stairs covered with fa</li> <li>□ Access area free of scraps// debris// and other fore material</li> <li>□ Flooring panel style and pattern approved by ARC</li> <li>□ Floor elevated to proper level</li> <li>□ Floor panels level and even</li> <li>□ Floor panels do not deflect under established load</li> </ul>				
	Field Mgmt91.45.01 Quality 5 4 3 2 1 Notes: On-Time 5 4 3 2 1 Notes:						



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